

**IN THE CLAIMS:**

Please amend the claims as follows:

1. (Currently Amended) A self-attaching nut for attachment to a panel, comprising:

a central pilot portion having a bore therethrough and an annular end face surrounding said bore;

a flange portion surrounding said pilot portion including an annular end face substantially parallel to said annular end face of said pilot portion;

an annular groove in said end face of said flange portion including an inner side wall adjacent said pilot portion, a bottom wall spaced below a plane of said end face of said flange portion and an outer side wall extending to said annular end face of said flange portion inclined toward said pilot portion forming a restricted opening to said annular groove adjacent said annular end face of said pilot flange portion; and

said bottom wall of said annular groove including a plurality of circumferentially spaced radial ribs integral with said outer wall of said annular groove extending radially beyond a midportion of said bottom wall of said annular groove spaced from said inner side wall, each of said radial ribs including a planar top face spaced from said bottom wall of said annular groove and opposed planar parallel side faces extending generally perpendicular to said bottom wall preventing rotation of said self-attaching nut relative to a panel deformed into said annular groove against said bottom wall.

2. (Original) The self-attaching nut as defined in Claim 1, wherein said top faces of said radial ribs are inclined from said outer side wall toward said bottom wall of said annular groove and said radial ribs extending radially to adjacent said inner side wall of said annular groove.

3. (Original) The self-attaching nut as defined in Claim 2, wherein said radial ribs extend to adjacent a junction of said inner side wall and said bottom wall of said annular groove.

4. (Withdrawn) The self-attaching nut as defined in Claim 1, wherein said radial ribs each include a radial inner end spaced above a plane of said bottom wall of said annular groove spaced from said inner wall of said annular groove.

5. (Withdrawn) The self-attaching nut as defined in Claim 4, wherein said radial inner ends of said radial ribs are inclined inwardly forming an undercut for receiving said panel.

6. (Original) The self-attaching nut as defined in Claim 1, wherein said bottom wall of said annular groove extends radially substantially perpendicular to an axis of said bore.

7. (Withdrawn) The self-attaching nut as defined in Claim 6, wherein said top face of said radial ribs extend substantially parallel to said bottom wall of said annular groove.

8. (Original) The self-attaching nut as defined in Claim 1, wherein said inner wall of said annular groove extends radially outwardly forming a dovetail annular groove.

9. (Currently Amended) The self-attaching nut as defined in Claim 1, wherein said top faces of said radial ribs are substantially rectangular and said bottom wall of said annular groove between said radial ribs is generally trapezoidal having a smaller circumferential width adjacent said pilot portion.

10. (Original) The self-attaching nut as defined in Claim 9, wherein said top faces of said radial ribs are inclined from said outer side wall to said bottom wall of said annular groove.

11. (Original) A self-attaching nut for attachment to a panel, comprising:  
a central pilot portion having a bore therethrough and an annular end face  
surrounding said bore;  
a flange portion surrounding said pilot portion having an end face;  
an annular groove in said end face of said flange portion including an inner  
side wall adjacent said pilot portion, a bottom wall extending radially from said inner side  
wall substantially perpendicular to said bore of said pilot portion and an outer side wall  
extending from said bottom wall to said end face of said flange portion, one of said inner and  
outer side walls of said annular groove inclined toward the other of said inner and outer side  
walls forming a restricted opening to said annular groove adjacent said end face of said  
flange portion; and

    said bottom wall of said annular groove including a plurality of  
circumferentially spaced radial ribs integral with said outer wall of said annular groove  
extending radially beyond a midportion of said bottom wall of said annular groove spaced  
from said inner side wall, each of said radial ribs including a planar top face inclined radially  
inwardly from said outer wall of said annular groove and said radial ribs including opposed  
planar side faces extending substantially perpendicular to said bottom wall preventing  
rotation of said self-attaching nut relative to a panel deformed into said annular groove  
against said bottom wall.

12. (Original) The self-attaching nut as defined in Claim 11, wherein said top  
face of said radial ribs extend radially to adjacent said inner side wall of said annular groove.

13. (Original) The self-attaching nut as defined in Claim 12, wherein said  
radial ribs extend to adjacent a junction of said inner side wall and said bottom wall of said  
annular groove.

14. (Original) The self-attaching nut as defined in Claim 11, wherein said radial ribs are integrally joined to said outer side wall of said annular groove at or above a midportion between said bottom wall of said annular groove and said end face of said flange portion.

15. (Original) The self-attaching nut as defined in Claim 11; wherein said outer side wall of said annular groove is inclined from said bottom wall toward said pilot portion.

16. (Original) The self-attaching nut as defined in Claim 15, wherein said inner side wall of said annular groove is inclined from said bottom wall toward said outer side wall.

17. (Currently Amended) The self-attaching nut as defined in Claim 11, wherein said planar top faces of said radial ribs are substantially rectangular and said bottom wall between said radial ribs is generally trapezoidal having a smaller circumferential width adjacent said pilot portion.

18. (Withdrawn) A self-attaching nut for attachment to a panel, comprising:  
a central pilot portion having a bore therethrough and an annular end face  
surrounding said bore;  
a flange portion surrounding said pilot portion having an end face;  
an annular groove in said end face of said flange portion surrounding said pilot  
portion including an inner side wall adjacent said pilot portion, an annular bottom wall and an  
outer side wall inclined toward said pilot portion; and  
a plurality of circumferentially spaced radial ribs integral with said bottom  
wall and said outer side wall of said annular groove, each radial rib having a top face spaced  
above said bottom wall of said annular groove including a radial inner end spaced from said  
inner side wall of said annular groove, and said radial inner ends of said radial ribs inclined  
inwardly to said bottom wall of said annular groove forming an undercut to receive panel  
therebeneath.

19. (Currently Amended) The self-attaching nut as defined in Claim [48]21,  
wherein said annular bottom wall of said annular groove extends generally perpendicular to  
said bore and said top face of said radial ribs extend generally parallel to said bottom wall.

20. (Currently Amended) The self-attaching nut as defined in Claim [48]21,  
wherein said top faces of said radial ribs are substantially rectangular and said bottom wall of  
said annular groove between said radial ribs is generally trapezoidal having a smaller  
circumferential width adjacent said pilot portion.

21. (Currently Amended) A self-attaching nut for attachment to a panel, comprising:

a central pilot portion having a bore therethrough and an annular end face surrounding said bore;

a flange portion surrounding said pilot portion including an annular end face substantially parallel to said annular end face of said pilot portion;

an annular groove in said end face of said flange portion including a bottom wall spaced below a plane of said end face of said pilot portion, an inner side wall adjacent said pilot portion inclined outwardly from said bottom wall toward said end face of said flange portion and an outer side wall extending to said annular end face of said flange portion inclined toward said pilot portion forming a restricted opening to said annular groove adjacent said end face of said pilot portion; and

said bottom wall of said annular groove including a plurality of circumferentially spaced radial ribs integral with at least one of said outer and inner walls of said annular groove above a midportion of said one of said outer and inner side walls, each of said radial ribs including a planar top face spaced from said bottom wall of said annular groove spaced below said annular end face of said flange portion inclined from said one of said outer and inner side walls to said bottom wall and extending beyond a midportion of said bottom wall and opposed parallel triangular planar side faces extending generally perpendicular to said bottom wall preventing rotation of said self-attaching nut relative to a panel deformed into said annular groove against said bottom wall.

22. (New) The self-attaching nut as defined in Claim 21, wherein said radial ribs extend to adjacent, but spaced from a side wall of said annular groove opposite said one of said outer and inner side walls.

23. (New) The self-attaching nut as defined in Claim 21, wherein said radial ribs are integral with said outer side wall of said annular groove.